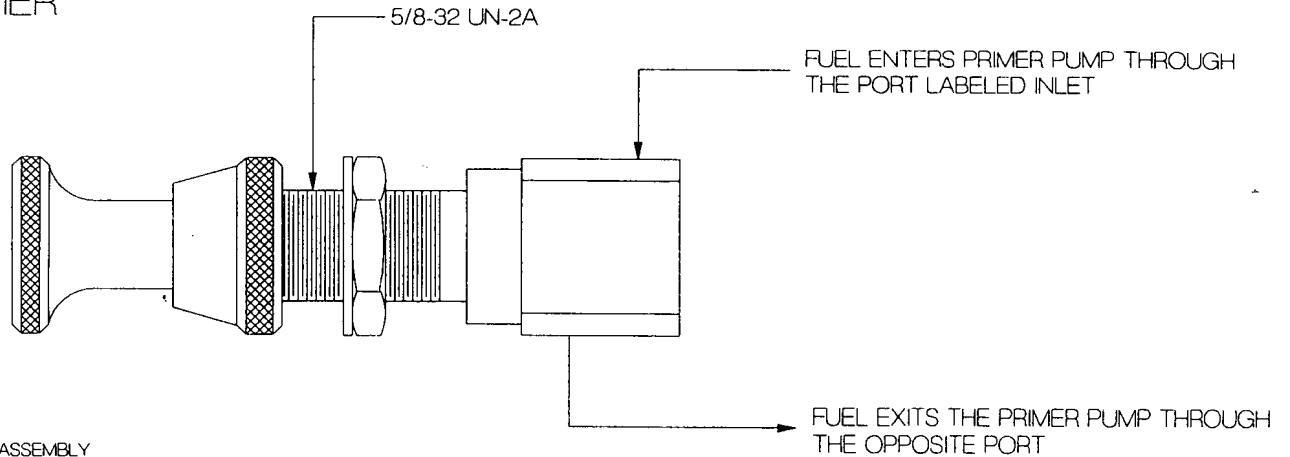
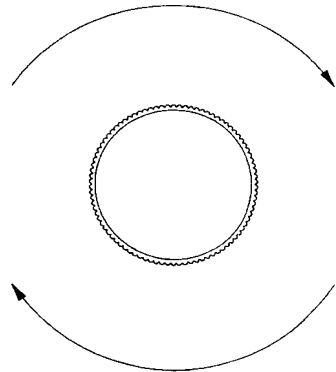


ROTATE IN THIS DIRECTION TO
LOCK AND UNLOCK THE PRIMER



INSTALLATION:

LOOSEN AND REMOVE THE PUMP ASSEMBLY FROM THE BODY ASSEMBLY BY UNSCREWING THE BEZEL NUT IN A COUNTER-CLOCKWISE DIRECTION. INSERT THE THREADED DIAMETER ON THE BODY ASSEMBLY THROUGH AN AVAILABLE 5/8" DIA HOLE AND REASSEMBLE THE PUMP ASSEMBLY.

AFTER THE BEZEL NUT IS FULLY SEATED AGAINST THE PRIMER BODY, SECURE THE PUMP ONTO ITS MOUNTING SURFACE BY TIGHTENING THE LOW PROFILE HEX NUT.

IT IS VERY IMPORTANT THAT THE BEZEL NUT IS FULLY SEATED AGAINST THE END OF THE BODY ASSEMBLY.

ATTACH THE FUEL SUPPLY LINE TO THE PORT ON THE PRIMER LABELED "IN".

ATTACH THE PRIMER-TO-ENGINE FUEL LINE TO THE PORT ON THE PRIMER LABELED "OUT".

IT IS VERY IMPORTANT THAT NO CONTAMINATES ARE INTRODUCED TO THE INTERIOR OF THE PRIMER DURING ASSEMBLY. THIS INCLUDES EXCESSIVE SEALANT MATERIAL THAT MIGHT BE USED ON THE THREADS.

USE: THE PRIMER IS EQUIPPED WITH A SPRING LOADED POSITIVE LOCKING FEATURE.

TO LOCK THE PRIMER DO THE FOLLOWING:

PUSH THE KNOB IN ALL THE WAY (YOU WILL FEEL SPRING RESISTANCE) AND ROTATE IT CLOCKWISE APPROXIMATELY 90 DEGREES.

RELEASE PRESSURE ON THE KNOB AND CONTINUE ROTATING IT CLOCKWISE UNTIL YOU FEEL A CLICK (APPROXIMATELY 90 MORE DEGREES). THE KNOB WILL MOVE OUT A SMALL AMOUNT. THE PRIMER IS NOW LOCKED.

TO UNLOCK THE PRIMER DO THE FOLLOWING:

PUSH THE KNOB IN ALL THE WAY (YOU WILL FEEL SPRING RESISTANCE) AND ROTATE IT COUNTER-CLOCKWISE APPROXIMATELY 90 DEGREES.

RELEASE PRESSURE ON THE KNOB AND CONTINUE ROTATING IT COUNTER-CLOCKWISE UNTIL YOU FEEL A CLICK (APPROXIMATELY 90 MORE DEGREES). THE KNOB WILL MOVE OUT A SMALL AMOUNT. THE PRIMER IS NOW UNLOCKED AND READY FOR USE.

THE PRIMER IS EQUIPPED WITH A POSITIVE FUEL SHUT OFF FEATURE WHEN IN THE LOCKED POSITION. IT IS VERY IMPORTANT THAT THE PRIMER BE LEFT IN THE LOCKED POSITION WHEN NOT IN USE TO AVOID FUEL DRAINAGE THROUGH THE PRIMER DUE TO ENGINE MANIFOLD VACUUM OR SIPHONING.

<p>LAKE HAVASU CITY, ARIZONA</p>		MACHINE LIMITS (UNLESS SPECIFIED OTHERWISE)		SCALE	NA
		DECIMAL FRACTION	XX +/- .030	XXX +/- .010	DATE
		ANGLE	+/- .164 (+/- .015)	DRAWN BY	JCW
		SURFACE FINISH	+/- 2 DEG 25 AA	APPROVED BY	JRI
MATERIAL	NA	SPEC	NA	REV	NR
HEAT TREAT	NA	SPEC	NA	SHT	1 OF 1
FINISH	NA	SPEC	NA	DRAWING NUMBER	10920
NAME					
ENGINE PRIMER - SIDE PORT STYLE					