



# SELF ETCHING PRIMER



- Easy to spray – no mixing
- Offers superior adhesion
- Excellent coverage and hiding increases production
- Great for spot repairs and overall refinishing
- Save money on topcoat material by choosing one of three available colors: 3967( ) BLACK, 3968( ) GRAY and 3969( ) GREEN
- 2.8 VOC Compliant

- BLACK
- GRAY
- GREEN



# SELF ETCHING PRIMER

**SELF ETCHING PRIMER** is a low VOC compliant primer & adheres to steel, aluminum and stainless steel. For overall refinishing or spot repairs, **SELF ETCHING PRIMER** is recommended for use under primer surfacers and with most paint systems.

## PREPARATION



Clean surface thoroughly with **3837( ) SEM SOLVE**. For overall refinishing, sand with 180 grit paper. For spot repairs, sand with 320 grit paper. Blow off and clean again with **3837( )**. Mask off adjacent areas not to be primed to protect from overspray.

## MIXING



Shake or stir product thoroughly before using.  
**DO NOT THIN! SELF ETCHING PRIMER** is ready to spray.  
For best results, use at approximately 70°F (21°C).



## APPLICATION



Using 25-30 psi from non-HVLP equipment or 8-10 psi at the cap with HVLP equipment, apply 2-3 light coats of **SELF ETCHING PRIMER** allowing 5-10 minutes flash time between coats. Apply only enough coats to achieve hiding. **SELF ETCHING PRIMER** is dry to touch in 15 minutes. Allow one hour dry time before sanding, priming or topcoating. Sanding is not necessary if recoated within 24 hours. Clean spray equipment with lacquer thinner.



### ORDERING INFORMATION

PART #	DESCRIPTION
3967( )	SELF ETCHING PRIMER BLACK
3968( )	SELF ETCHING PRIMER GRAY
3969( )	SELF ETCHING PRIMER GREEN
(1) GALLON, (3) AEROSOL, (4) QUART	



For additional information, refer to the **SELF ETCHING PRIMER TECHNICAL DATA SHEET** or contact us at [www.semproducts.com](http://www.semproducts.com).



*The Right Choice*