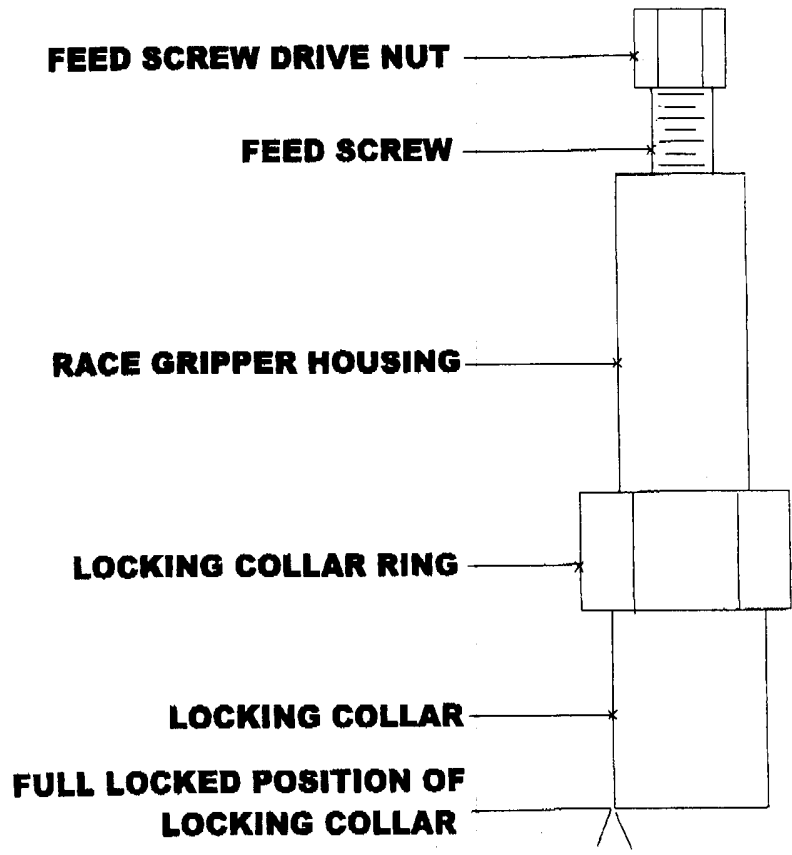


S4-2 FRONT INNER RACE REMOVAL TOOL



**DURING USE LOCKING COLLAR END MUST
BE FLUSH WITH RACE GRIPPER TUBE END**