GENERAL REPAIR INSTRUCTIONS.

A great number of repairs can be accomplished using the basic steps shown below. These steps are also described in the simple instruction sheet contained in every kit.

GENERAL REPAIR STEPS:

- Step 1. Clean repair using lacquer thinner and hand sand repair with 100 grit or coarser sand paper. Clean sanding dust from repair.
 - Step 2. Place a piece of masking tape on front side of repair.
 - Step 3. Spray accelerator on the repair area.
 - Step 4. Align parts and apply first coat of glue.
 - Step 5. Apply second spray of accelerator to repair area.
 - Step 6. Pack a thin layer of POLYDUST to the repair.
- Step 7. Apply second coat of glue to the repair and wait for smoke to clear.
- Step 8. Remove masking tape from front of repair and clean with lacquer thinner to remove adhesive.
 - Step 9. Spray rear side of repair with accelerator.
 - Step 10. Apply thin layer of POLYDUST.
- Step 11. Trim treated matte 1/2" larger than repair area and position over layer of POLYDUST.
- Step 12. Cover matte with 2nd layer of POLYDUST, completely cover matte, making sure the edges of the matte are covered.
- Step 13. Tack the edges of the matte to the repair. Working in small section, apply the glue and carefully tamp the edges down using the bottom of the glue bottle to get good contact and squeeze out air pockets.
- Step 14. Once the edges are firmly tacked down, completely saturate the entire repair with a generous amout of glue.
- NOTE: As the catalytic process occurs, significant smoke will rise from the repair, although nontoxic, the fumes are an eye irritant and care must be taken to provide proper ventilation.



STEP 1. CLEAN & SAND REPAIR AREA



STEP 2. SPRAY ACCELERATOR ON



STEP 3. APPLY FIRST COAT OF GLUE



STEP 4. SPRAY ON ACCELERATOR



STEP 5. PACK POLYDUST INTO REPAIR



STEP 6. APPLY SECOND COAT OF GLUE



STEP 7. SPRAY ON ACCELERATOR ON BACK OF REPAIR





STEP 9. PLACE TREATED MATTE ON REPAIR (BACK AREA).



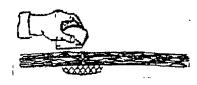
STEP 10. APPLY A COAT OF POLYDUST ONTO TREATED MATTE



STEP 11. APPLY GLUE TO EDGES OF MATTE.



STEP 12. COMPLETELY
SATURATE MATTE WITH GLUE



WITH (80) GRIT